

**SPERRY MARINE UK**  
Service Bulletin No. 61

**Product: Decca BridgeMaster E, BridgeMaster I or II, Series 90 Turning Units**

**Subject: 'Core' Turning Units part numbers**

When there is a requirement to replace a Turning Unit due to mechanical failure, a cheaper option for the customer is to supply and fit a 'CORE' Turning Unit. This type of unit is the complete mechanical turning unit **without any electronic components** (with some exceptions noted). All the electronic components have to be transferred from the defective turning unit to the new unit.

Following are the part numbers of such units:

**BridgeMaster E**

X Band Masthead	65801620	<i>AC Mains Standard</i>	} <i>These units are supplied with the Motor Drive PCB and the Motor/Gearbox assembly.</i>
"	65801626	<i>DC Mains Standard</i>	
"	65801628	<i>AC Mains with Additional Facilities</i>	
"	65801629	<i>DC Mains with Additional Facilities</i>	
X Band Bulkhead	65801650	<i>Standard</i>	
"	65801627	<i>With Additional Facilities</i>	
S Band Masthead	65830706		
S Band Bulkhead	65830705		

**BridgeMaster I or II**

X Band Masthead	65601620	} <i>These units are supplied with the Motor Drive PCB and Motor (Lower Casting Assembly).</i>
X Band Bulkhead	65601650	

**Series 90**

X Band Masthead	X65361M	
X Band Bulkhead	X65361N	
S Band Masthead	X9671404	} <i>These units are supplied <b>without any covers</b></i>
S Band Bulkhead	X9671412	